





CATALOG NO. T119 L

STYLE 51000 G

LIST OF PARTS FOR STYLE 51000 G

LIST OF PARTS

Style

51000 G

First Edition

Copyright 1960 By Union Special Corporation Rights Reserved in All Countries

UNION SPECIAL CORPORATION INDUSTRIAL SEWING MACHINES CHICAGO

Printed in U.S.A.

IDENTIFICATION OF MACHINES

Each UNION SPECIAL machine is identified by a Style number which is stamped into the name plate.

Machines similar in construction are designated by a Class number which contains no letters. Letters suffixed to the Class number indicate the individual standard machine Style. Letter "Z", however, is reserved as a suffix to the Standard Style identification to specify machine is of special construction.

APPLICATION OF CATALOG

This catalog applies specifically to the Standard Style of machine as listed herein. It can also be applied with discretion to some Special machines in this Class. References to direction such as right, left, front, back, etc., are given from the operator's position while seated at the machine.

IDENTIFYING PARTS

Where construction permits, each UNION SPECIAL part is stamped with its catalog number. A part too small for its complete catalog stamping is identified by a letter symbol which distinguishes it from another part similar in appearance.

Each part number represents the same part regardless of catalog in which it appears.

IMPORTANT! ON ALL ORDERS, PLEASE INCLUDE PART NAME AND STYLE OF MACHINE FOR WHICH PART IS ORDERED.

TERMS

Prices are strictly net cash and are subject to change without notice. All shipments are forwarded at the buyer's risk f.o.b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover the postage and insurance.

NEEDLES

Each needle has both a type number and size number. The type number denotes the kind of shank, point, length, groove, finish, and other details. The size number, stamped on the needle shank, denotes the largest diameter of the blade, measured midway between the shank and the eye. Collectively, type number and size number represent the complete symbol.

Selection of proper needle size should be determined by the size of the thread used. Thread should pass freely through the needle eye in order to produce a good stitch formation.

To have needle orders promptly and accurately filled, forward a sample needle, the empty package, or description on label. A complete order would read as follows: "1000 Needles, Type 108 GHS, Size 110/044".

Type No.

Description and Sizes

108 GHS

Round shank, ball point, extra short, double groove, ball eye, spotted, struck groove, chromium plated - Sizes 070/027, 075/029, 080/032, 090/036, 100/040, 110/044, 125/049.

Standard needle for Style, 51000 G is Type 108 GHS, Size 110/044.

OILING

The oil has been drained from the machine before shipping, and the reservoir must be filled before beginning to operate. Use a straight mineral oil with a Saybolt viscosity of 90 to 125 seconds at 100° Fahrenheit.

Oil is filled at the spring cap on the top cover, left hand side, and the oil level is checked at the sight gauge, on the lower left hand corner, on front of the machine. The oil level should be maintained between the red lines on the gauge. Capacity of the reservoir is twelve ounces.

Machine is automatically lubricated and no oiling other than keeping the main reservoir filled is necessary.

A daily check before the morning start should be made. Add oil if required to maintain suggested level.

0il which has passed through the machine is filtered and pumped back into the main reservoir making too frequent oiling unnecessary.

Excessive oil in the main reservoir may be drained at the plug screw, in the main frame, directly under the handwheel.

DESCRIPTION OF MACHINES

Taupe Finish, Left Hand, Single Needle, Low Throw, Flat Bed Machine. 5/8 Inch Looper Travel, Light Weight Presser Bar and Needle Bar Drive, Oil Return Pump and Siphon Assembly.

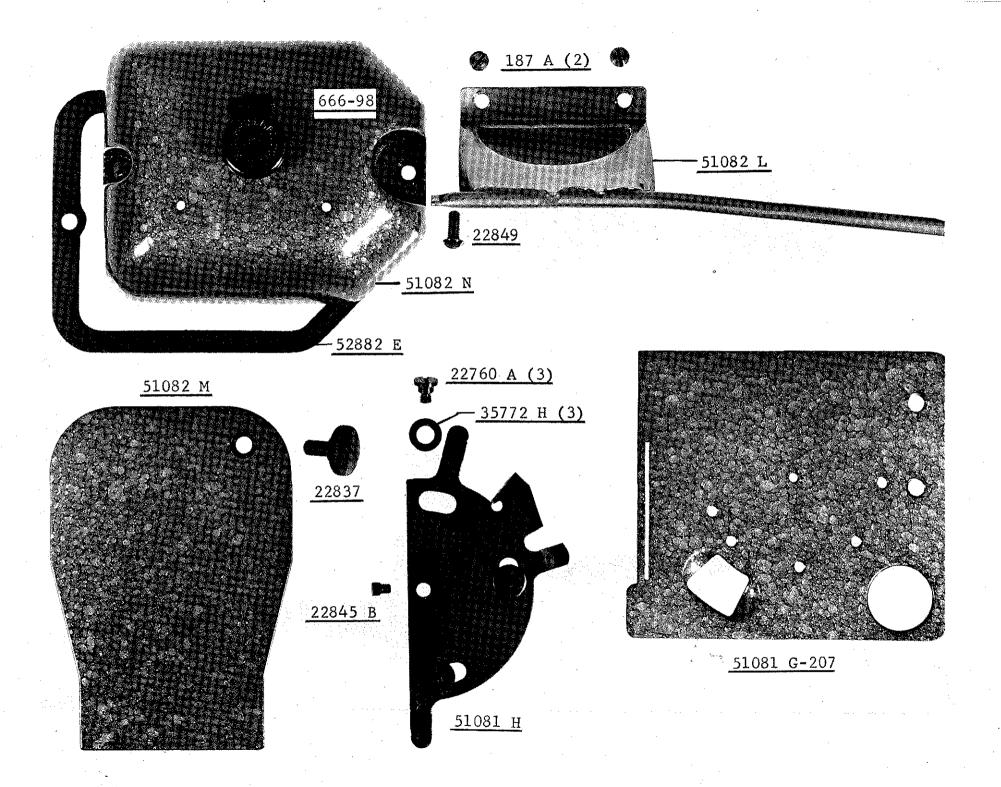
51000 G For miscellaneous light weight seaming and hemming. Can also be used in conjunction with a right hand machine for simultaneously hemming both sides of towels, handkerchiefs, sheets, light weight bags and similar articles using customer's attachments. Seam Specification 401-SSa-1. Stitch range 10 to 16 per inch.

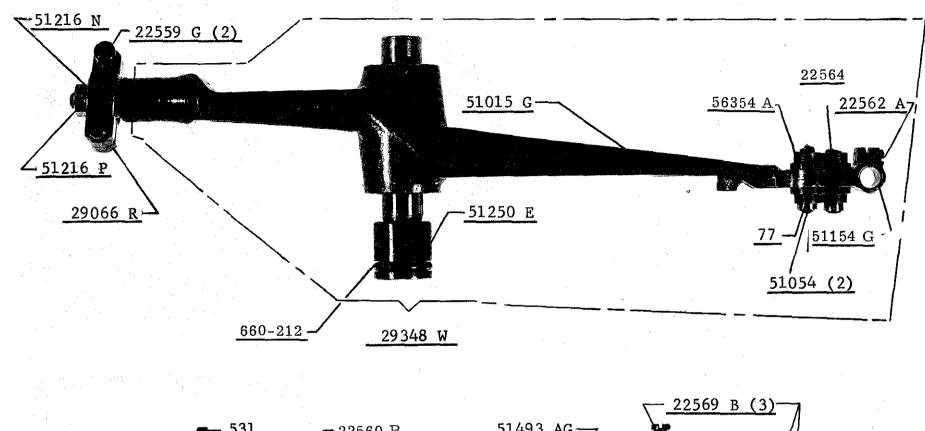
The following is a numerical list of the parts used in this machine. Quantities, part numbers, and descriptions are given. Following the parts list are photographs of some of the major parts.

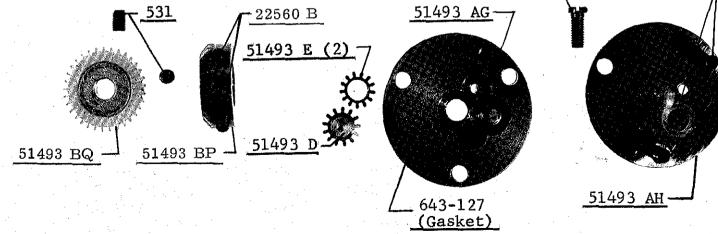
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1 3	8 18	Feed Rocker Shaft Nut for 57840,	2 1	6042 A 11638 M	Washer for 51035 A Nut for 51093 E	1 1	22852 A 22863	Screw for 51042 B Adjusting Screw for
2	20	51041 E, 55244 G Washer for 539,	1 1	12538 12982	Nut for 51041 G Lock Nut for 81	1	22883 À	56334 E Plug Screw for lpr.
2	25	51236 G Screw for 51003 G	1	15465 F	Looper Rocker Cone (88)	4	22894 C	drive shaft hole Set Screw for lpr.
1	27-435 Blk.	Washer for 51258 A	1 1	21210 A 21212	Looper Collar Oil Siphon Conn	1	22894 D	drive eccentric Spot Screw for lpr
2 2	28 50-216	Screw for 52804 A			Locking Ring for 51294 Z	2	22894 D	drive eccentric Spot Screw for
·1	Blk. 50-458	Pin for 51057 G	1 1	21657 E 21657 Z	Washer for 51057 G Tension Release	2	22894 F	29476 DV, DX Set Screw for 51221 C
2	Blk. 52 A	Pin for 56341 G Frame Thread	2	22503 F	Shaft Bushing Screw for bed	1 1	22894 H 22894 J	Screw for 51042 C Set Screw for 51247
1	56	Eyelet (98 A) Needle Clamp Nut	3 1	$22513 \\ 22513$	Screw for 35731 A Screw for 51070 G	1	29066 R	Needle Lever Ball Joint, upper
1 1	73 77	Screw for looper Screw for 51054	1 7	22519 H 22524	Screw for 51244 B Screw for 51082 C	1	29105 AA	(22559 G) Looper Drive
2	77	Screw for 51034, 51035 A	1 1	22528 22528	Screw for 51005 G Screw for 51057 G	1	29192 J	Eccentric Assembly Looper Rocker
2	80	Screw for 51001 G	1	22539	Screw for 51001 G	- 1		Assembly
1	81 82	Screw for 51042 B Stitch Regulating Screw	1	22539 A 22557	Plug Screw for bed Screw for 51083		29348 W	Needle Lever Assembly
2 8	88 90	Screw for 15465 F Screw for 51082 P	2	22559 A	Bearing Cap Screw for 29105 AA, lower	1	29476 DV	Eccentric Assembly
3 1	90 91	Screw for 52894 AB Screw for 51030 G	2	22559 B	Bearing Cap Screw for 29105 AA, upper	1	29476 DX	(22894 D) Feed Lift Eccentric
2 1	95 96	Screw for 51147 Spot Screw for	$\frac{2}{1}$	22559 G 22560 B	Screw for 29066 R Screw for feed bar	1	29476 KG	Assembly (22894 D) CrankshaftAssembly
1	96	51723 A Screw for 51044	2	22560 B	shaft Screw for 51051	6	35178 D	Spring for 666-65, 666-114
2 1	97 A 98	Screw for 51041 G Screw for 482	2 1	22560 B 22562 A	Screw for 51493 BP Screw for 51154 G	2	35731 A	Presser Bar Guide Plate (22513, 22729 D
1	98 98 A	Screw for 51044	13	22564	Screw for 51054	3 1	35772 H 35853 V	Washer for 51081 H Pin for 51041 G
2 4	109	Screw for 52 A Tension Disc	3	22569 B 22569 B	Screw for 51493 AG Screw for main shaft	2	41071 G	Nut for 51294 P
2 1	187 A 258	Screw for 51082 L Nut for 56334 E	2	22570	housing Screw for 51024 G	2 1	$41394 \ { m A}$ $43232 \ { m R}$	Gasket for 22733 B Spring Washer for
1 2	258 A 269	Lock Nut for 51745 Nut for 57840,	18 1	22571 A 22571 B	Plug Screw for bed Plug Screw	1	51001 G	51083 Cloth Plate
2	402	51236 G Screw for 51051,	$\frac{1}{2}$	22580 D 22585 A	Set Screw for 51723 A Screw for 51082 C	1	51003 G	(80, 22807, 22839) Edge Guide (25)
2	482	51083 Collar for 8 (98)	1 1	22585 B 22586 R	Screw for 51025 A Screw for 51250 E	1 1	51005 G 51008 G	Feed Dog (22528) Looper (73, 21210 A)
2	531	Screw for 51493 BQ	1	22706 A	Plug Screw for bed	1	51013	Looper Rocker
1	538	Feed Dog Height Adjusting Screw	1	22729 22729 A	Screw for 51243 C Screw for 51294 P	1	51015 G	marked 'L' Needle Lever for
1	539	Needle Thd. Eyelet (20, 22848)	1 2	22729 B 22729 C	Screw for 51294 K Screw for 51041 E	1	51020 G	29348 W Presser Foot
1 1	604 643-127	Screw for 51030 K	$\frac{2}{1}$	22729 C 22729 D	Screw for 51041 G Screw for 35731 A	1	51022 G	Assembly Main Shaft
-	Blk.	Pump Housing Gasket	1	22733 B	Plug Screw for 51082 K (41394 A)	1 1	51024 G 51025 A	Throat Plate (22570) Needle Guard
1	660-169	Needle Bearing for 51236 E	2 3	22737 22760 A	Screw for 51082 D	1	51030 G	(22585 B, 22801) Shank for 51020 G(91)
1	660-196	Needle Bearing for 51145 A	2	22768	Screw for 51081 H Screw for 51236 B	1	51030 H	Presser Foot Bottom (22799 G)
1	660-202	'O" Ring for 51221 C	2	22768	Screw for 56358, 56358 A	1	51030 J	YieldingSection for
2	660-212	Oil Seal Ring for 51250 E, (22586 R)	1 1	22768 22799 G	Screw for 51244 B Hinge Screw for	1	51030 K	51020 G Spring for 51020 G
2	660-310	Retaining Ring for 35853 V	1	22801	51030 H Stud Screw for	1	51034	(604) Feed Bar
2	666-65	Oil Wick for looper rock shaft	1	22807	51025 A Screw for 51001 G			(77, 258, 538, 22560 B, 22863)
1 1	666-97 666-98	Oil Sight Gauge Oil Cup for 51082 N	1 1	22811 B 22829	Screw for 51042 C Screw for 15465 F,	1 1	51035 51035 A	Feed Rocker (92127) Feed Rocker Arm
2	666-111	Oil Wick for feed rocker shaft	1	22834	51745 Needle Guard			(77, 6042 Å, 55235 D, 55235 E)
4	666-114	Oil Wick for main			Adjusting Screw	1	51041 E	Looper Connecting
1	666-170	shaft Oil Wick for 51250 E	1	22837 22839	Screw for 51082 M Screw for 51001 G			Rod Ball Joint, right (18, 97 A)
2 1	666-179 666-201	Wedge Pin for 666-111 Felt Plug for 51294 U	3	22839 22840	Screw for 51080 EyeletAdapterScrew	1	51041 G	Looper Connecting Rod and Ball Joint
1 1	666-209 666-214	Felt Disc for 51294 U Felt Lint Tube for	1	22845 B 22848	Screw for 51081 H Screw for 539			Assembly, left (12538, 22729 C)
		51294 M	8	22848	Screw for 51082 K	1	51042 A	Looper Drive

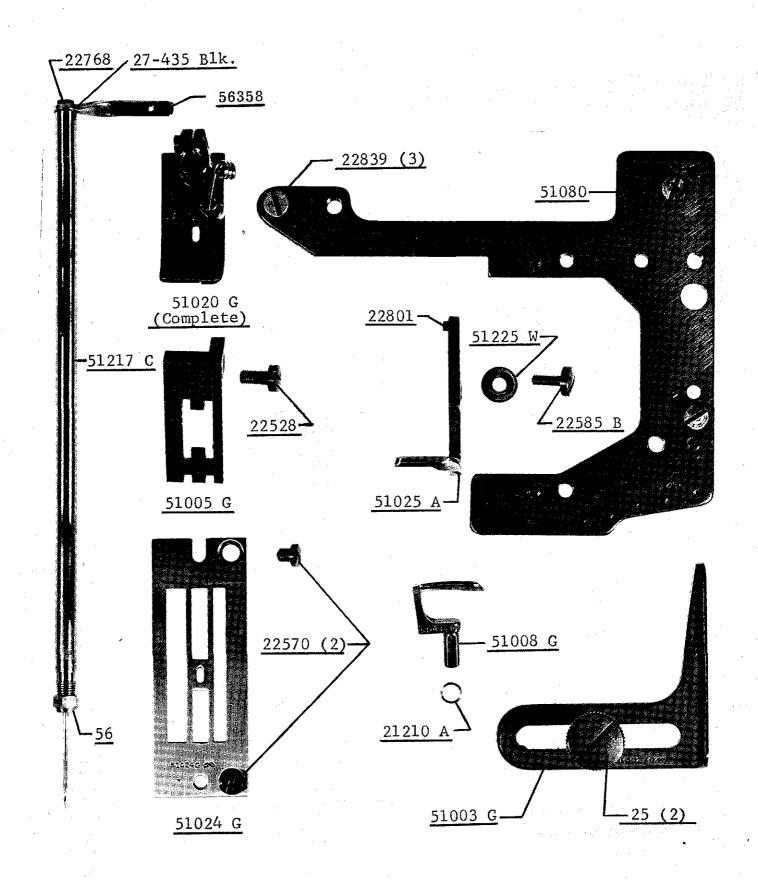
1	51042 B	I						
		Looper Drive Lever Rocker (81, 12982,	2 2	51192 B 51216 G	Tension Post Ferrule Needle Lever	°1 1	51294 U 51294 Z	Oil Siphon Assembly Oil Tube Connection for head oil siphon
	-1040 0	22852 A, 51242 M, 52841 G, 52841 H)			Connection Rod	1	51306	Feed Lift Eccentric,
1	51042 C	Looper Drive Lever (22811 B, 22894 H)	1	51216 J	Needle Lever Conn. Rod Bearing, lower			.072 inch throw, for 29476 DX (22894 D)
1	51044	Looper Rocker Frame (96, 98)	28	51216 M	Needle Bearing Roller for 29476 KG	1	51406	Looper Avoid Ecc., 062 inch throw, for
1	51044 A 51051	Looper Rocker Shaft Presser Bar Conn.	1	51216 N 51216 N	Washer for 29066 R Washer for 55244 G	2	51491 C	29476 DV (22894 D) Lead-in Eyelet
1	51051 C	(402, 22560 B) Presser Bar	1	51216 P	Nut, 1eft thread, for 29066 R	$\frac{1}{2}$	51493 D 51493 E	Pump Driving Shaft Shaft Driving Gear
	-	Bushing, lower	1	51217 C	Needle Bar (56)	1	51493 AG	Pump Housing
2	51054	Needle Lever Link Pin (77, 22564)	1	51221 C 51225 W	Pulley (22894 F) Washer for 22585 B	1	51493 AH	
1	51054	Feed Crank Link Pin (77)	2	51236 A	Link Pin for 29476 DV, DX (77)	1	51493 BK	(22569 B) Lint Filter Screen
1	51057 G	Cast-off Plate Support	1	51236 B	Feed Crank Stud Cap (22768)	1	51493 BP	Oil Pump Driving Gear
1	51070 G	(21657 E, 22528) Pull-up Wire (22513)	1 1	51236 D 51236 E	Feed Crank Link Feed Crank Link	1	51493 BQ	(22560 B) Oil Pump Driven
1	51080	Throat Plate	_	51236 F	Assembly (660-169)		51723 A	Gear (531)
1	51081 G-	Support (22839)	1	51236 F	Ferrule for 51236 E Feed Crank Stud	1		Take-up (96, 22580 D)
1	207 51081 H	Cloth Plate Cover Cloth Plate Cover	2	51242 L	(20, 269, 82) Thrust Washer for	1	51745	Looper Rocker Cone Stud (258 A,
		Spring (22760 A, 22845 B, 35772 H)	1	5 1242 M	51042 B Washer for 51042 B	1	52804 A	22829) Cast-off Plate (28)
1	51082 C	Oil Reservoir Top Cover	1	51242 M	(52841 G) Washer for 51042 B	1 ·	52841 G	Locking Stud for 51042 B
	-1000 D	(22524, 22585 A)	1	51242 R	Looper Drive Shaft	1	52841 J	Nut for 52841 G
1	51082 D	Drip Plate for 51082 C (22737)	1	51242 S	Bushing, center Looper Drive Shaft	1 1	52882 E 52889	Top Cover Gasket Presser Bar
1	51082 K	Oil Reservoir Back Cover	1	51242 Z	Bushing, rear Looper Drive Shaft	2	52890 C	Bushing, upper Main Shaft Bushing,
1	51082 L	(22733 B, 22848) Oil Drip Plate (187 A)	1	51243 C	Bushing, front Ball Stud Fork	1	52891 B	right and middle Main Shaft Housing
1	51082 M 51082 N	Head Cover (22837) Top Cover (22849)	_		(22729)			and Bushing (22569 B, 56390 E)
2	51082 P	Chamber Cover	1	51244 B	Looper Rocker Shaft Arm (22519 H,	3	52894 AB	Oil Tube Holder (90)
1	51083	Hand Lift Lever (402, 22557,	2	51244 L	22768) Thrust Washer for	2	52936	Feed Rocker Shaft Bushing
1	51093 E	43232 R) Feed Crank Oil	1	51244 N	51044 A Looper Rocker Shaft	1	52944 T	Looper Rocker Shaft Bushing, right
1	51094 G	Tube (11638 M) Feed Lift Ecc. Oil			Collar (18, 51216 N, 55244 G)	1	52944 U	Looper Rocker Shaft Bushing, left
1	51094 H	Tube Oil Tube Assembly	1	51246	Looper Rocker Stud Nut	1	52994 L	Looper Avoid Ecc. Oil Tube
1	51134 C 51134 J	Feed Bar Shaft	1	51247	Main Shaft Counter-	2	55235 D 55235 E	Screw for 51035 A
1 1	51134 J 51134 P	Washer for 56334 E Lubricating Felt for	1	51250 D	weight (22894 J) Washerfor 51250 E	1	55244 G	Nut for 51035 A Looper Rock Shaft
1	51134 R	feed rocker shaft Lubricating Felt	1	51250 E	Needle Lever Stud (666-170, 719)			Collar Lock Stud (18, 51216 N)
1	51145 A	Guard Eccentric Link	1 1	51250 F 51257 K	Gasketfor 51250 E Presser Bar	1	56334 L	Feed Dog Holder (258, 22863)
_	•	Assembly for 29476 DV, DX	ī	51282 M	Oil Reservoir Top Cover Gasket		56341 G 56354 A	Spring for 51041 G Needle Bar
1	51147	Main Shaft Thrust	. 1	51282 S	Oil Reservoir Back	-		Connection Link
1	51150	Collar (95) Needle Lever	2	51282 U	Cover Gasket Chamber Cov. Gasket	1	56356	for 29348 W Presser Spring
1	51154 C	Thrust Collar Needle Bar	1	51290 T	Main Shaft Bushing, inner left	1	56358	Regulator Needle Bar Thread
1	51154 D	Bushing, upper Needle Bar	$\frac{2}{2}$	51292 51292 C	Tension Post Tension Nut	1	56358 A	Eyelet (22768) Ndl. Lever Thread
1	51154 G	Bushing, lower Needle Bar Conn.	2	51292 D	Tension Eyelet Tension Spr. (lpr.)	1	56390 E	Eyelet (22768) Gasket for 52891 B
		(22562 A)	1	51292 F-8	Tension Spr. (ndl.)	1	57840	Lpr. Conn. Rod
1	51170 C	Pull-off Wire Support	1	51294 K	Upper Clamp for 51294 S (22729 B)	1	61256	(18, 269) Presser Spring
1	51170 D	(22513, 51170 D) Nut for 51170 C	1 1	51294 M 51294 P	Oil Tube Oil Tube Clamp for	2	92127	Screw for 51035
•	1				head oil siphon (22729, 41071 G)			

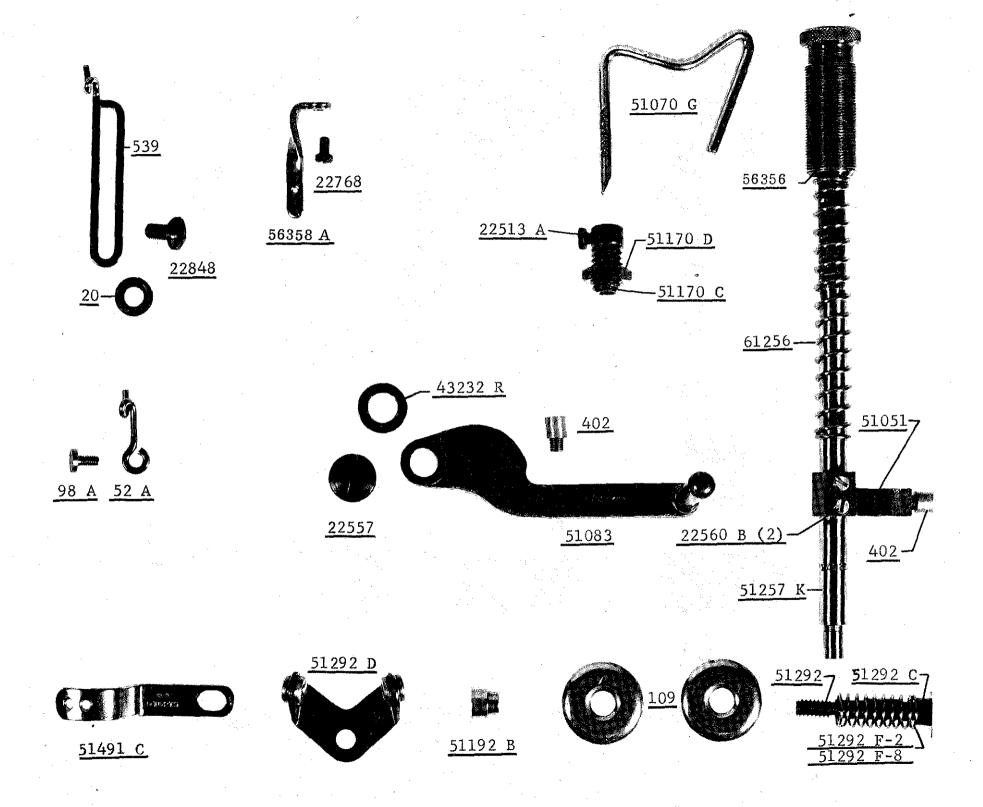
NOTE: Numbers in parentheses following parts description indicate the screws, nuts, etc., used to attach or hold these parts.

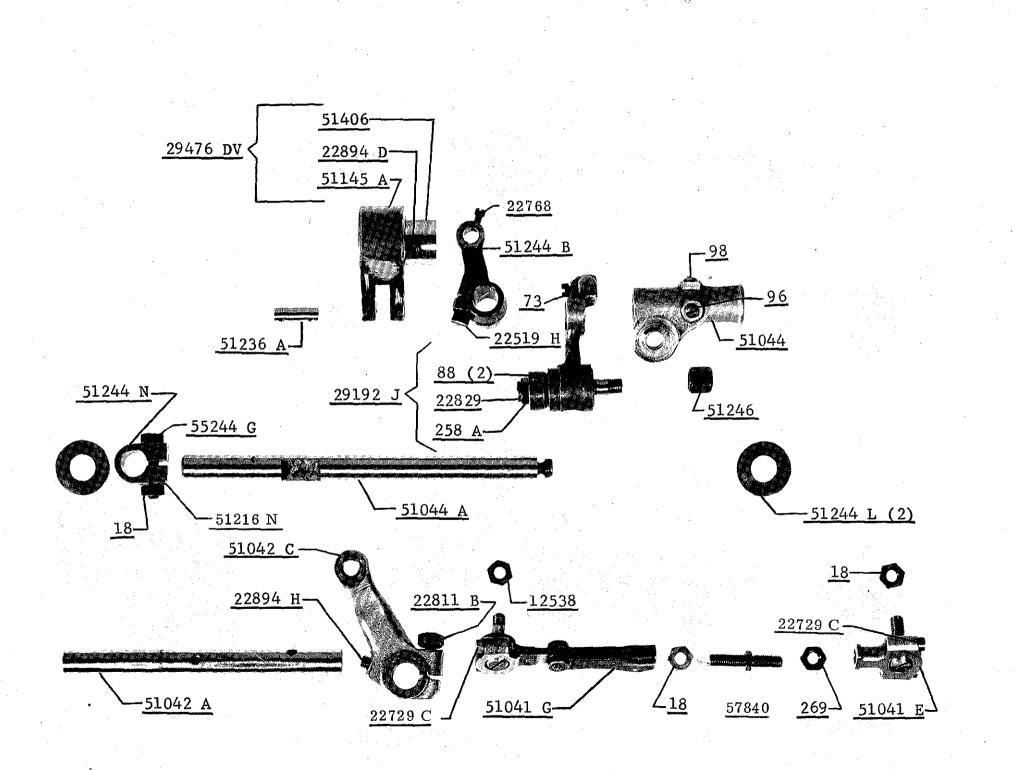


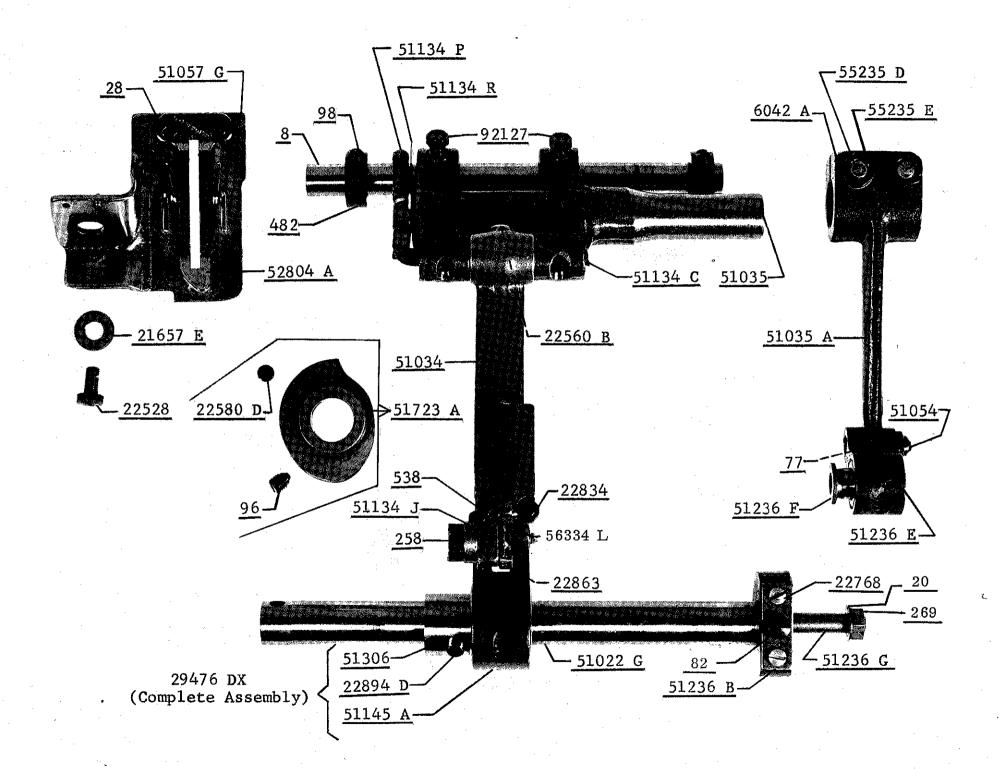


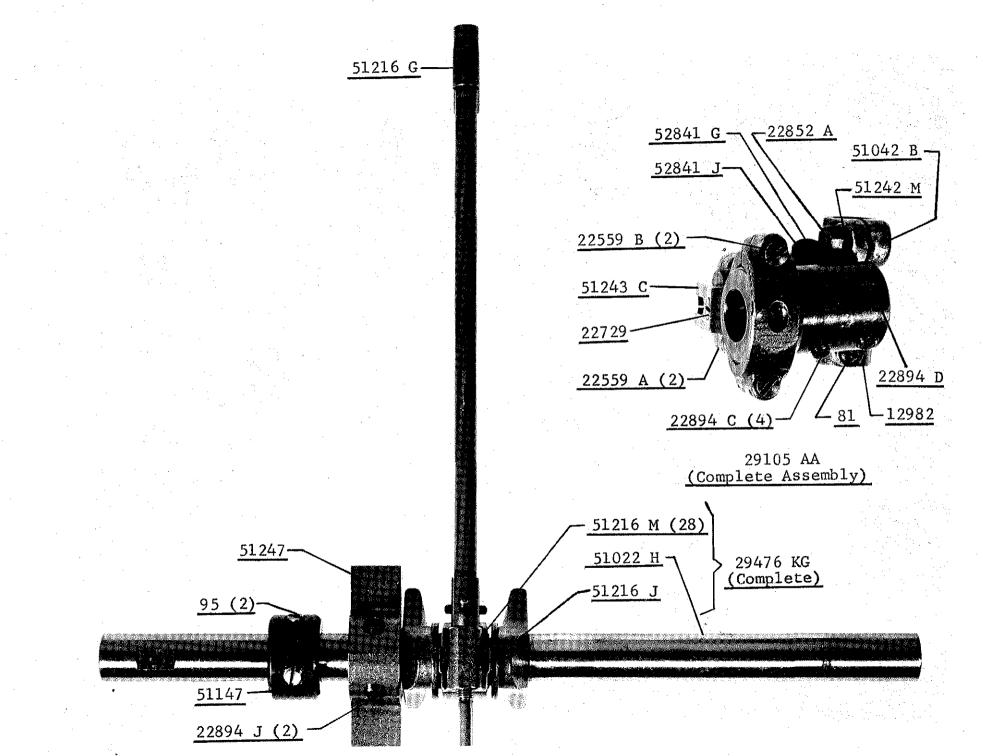














Tools & Gauges

Description	Order Number
KITS: Floor Mechanics Tool Kit includes TTC Nos. 4, 5, 10-13, 15-20, 22, 23, 27, 28, 30, 33, 35, 36, 37-42,	
48, 57, 58, 72, 73 Traveling Mechanics Tool Kit same as TTC-1 plus	TTC-1
Nos. 7, 43, 44, 49-56	TTC-2
ALLEN WRENCHES: Screwdriver handle and 4 Allen Bits Sizes ½2", ½", ½2", ¾6" Set Standard 'L' shape Allen Wrenches Set Metric 'L' shape Allen Wrenches Allen Cluster	ПС-4 ПС-57 ПС-8 ПС-62
BAGS: Union Special Tool Pouch	TTC-30
BRASS ROD: 4 x %ℓ″	TTC-19
BRUSH: Cleaning brush 6"	TTC-23
BUCKLE: Union Special metal belt buckle	TTC-31
CLAMP: C-Clamp 6"	TTC-53
CUTTER: Side cutters 5"	TTC-50
EMBLEMS: TTC emblem for coat	TTC-64
FILES: Round 8" Flat 8" Handles for files (not shown) Diamond file for lockstitch needle guards	ТТС-55 ТТС-56 ТТС-77 ТТС-60
FLASHLIGHT: Pocket flashlight with clip	1TC-76
GAUGES: Feeler or thickness gauge, .001 thru .015 Looper Gauges set of 10 sizes: ½6", 32", 364", ½", %4", 52", 36", 732", ½", %6" Synchronizing gauge for flatbed machines (not shown)	ПС-22 ПС-33 ПС-34
4%" gauge for flatbed machines (not shown) Needle height gauge for 39800 machines Spreader height gauge for 52800, 52900, 57800 and 57900 machines (not shown)	ПС-04 ПС-35 ПС-61 ПС-68
GRINDER: Handee grinder kit	TTC-74
HAMMER: 4 oz. ball peen hammer	TTC-38
MAGNET: Pocket magnet 8"	TTC-10
PLIERS: Slip joint pliers 6". Needle nose pliers 6" (serrated jaws). Needle nose pliers 6" (smooth jaw). Plastic grips for pliers . Snap ring pliers . Grooved pliers HL-14P.	ПС-12 ПС-13 ПС-49 ПС-14 ПС-69 ПС-84
PUNCH: Center punch 4" Drift punch	TTC-54 TTC-82
SANDING CLOTH: Emery cloth (not shown). Crocus cloth (not shown). Roll emery cord (not shown).	TTC-78 TTC-79 TTC-80

Description	Order Number
SCALE: Metal scale ½" x 6" Metal scale ½" x 6", inches and metric. Metal scale ¼" x 6".	TTC-15 TTC-86 TTC-66
SCISSORS: 8"	TTC-32
SCREWDRIVERS:Set various size wood handled screwdrivers: 4", $10"$, 2-8", 6", 14", 12". $10" \times \%_6"$ blade. $8" \times \%_6"$ blade. $8" \times \%_6"$ blade. $3" \times \%_6"$ blade. $2" \times \%_6"$ blade. $2" \times \%_6"$ blade. $2" \times \%''$ blade. $2" \times \%''$ blade. $2" \times \%''$ blade. $2" \times \%''$ blade. $2" \times \%'' blade.2" \times \%'' blade.3" \times \%'' blade$	ПС-5 ПС-24 ПС-73 ПС-25 ПС-26 ПС-27 ПС-28 ПС-11 ПС-65
T-Handle, 6" extension %2", %6", %" and ½" sockets all ¼" drive ½" socket, ¼" drive %6" socket, ¼" drive Screwdriver handle for sockets ¼" orive T-Handle ¼" drive	ПС-37 ПС-46 ПС-47 ПС-48 ПС-63
STONES: Triangle India Stone 4" Round India Stone 4"	ПС-20 ПС-21
TACHOMETER: Handheld digital tach 1-20,000 RPM	TTC-67
TEST LEADS: Red Pomona type clip	ТТС-70 ТТ <u>С</u> -71
TIMING LIGHT: Strobe light	TTC-75
TWEEZERS: Sharp point	TTC-16
VISE GRIPS: Small 7" Large 10"	TTC-51 TTC-52
VOLT-OHM METERS: Pocket VOM Multitester Large VOM Multitester Case—small (not shown) Case—large (not shown)	TTC-6 TTC-7 TTC-8 TTC-9
Needle wrench $\frac{1}{32}$ " open end, curved for needle and looper nuts. Looper avoid wrench for classes 35800 and 36200. (not shown). $\frac{1}{32}$ " \times $\frac{1}{4}$ " curved box end. $\frac{1}{3}$ " open and box end. $\frac{1}{3}$ " open and box end. $\frac{1}{4}$ " \times $\frac{1}{4}$ " open end. $\frac{1}{4}$ " \times $\frac{1}{4}$ "	ПС-17 ПС-85 ПС-18 ПС-39 ПС-40 ПС-41 ПС-41 ПС-41 ПС-42 ПС-43 ПС-43 ПС-44 ПС-45 ПС-45 ПС-72 ПС-36 ПС-59 ПС-3
flatbed machines Adjustable torque wrench 0-36 in. lb. with bits	TTC-29 TTC-83

WORLD'S 'NCE 18

INDUSTRIAL SEWING MACHINES

UNION SPECIAL maintains sales and service facilities throughout the world. These offices will aid you in the selection of the right sewing equipment for your particular operation. Union Special representatives and service men are factory trained and are able to serve your needs promptly and efficiently. Whatever your location, there is a Union Special Representative to serve you. Check with him today.

ATLANTA, GA.	MONTREAL, CANADA
BOSTON, MASS.	TORONTO, CANADA
CHICAGO, ILL.	BRUSSELS, BELGIUM
DALLAS, TEXAS	LEICESTER, ENGLAND
LOS ANGELES, CAL.	LONDON, ENGLAND
NEW YORK, N. Y.	PARIS, FRANCE
PHILADELPHIA, PA.	STUTTGART, GERMANY

Representatives and distributors in all important industrial cities throughout the world.

UNION SPECIAL CORPORATION 400 N. FRANKLIN ST., CHICAGO, ILL. 60610